

Work Order ID 62341

Monday, September 27, 2010 11:34:25 AM



Page 1

Item ID: D3629-1

Accept



Setup Start



Revision ID:

Item Name: Bracket

Stop



Start Date: 9/27/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 10/4/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

10-9-27

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3629	Rev A								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3629
Deburr if necessary

☐ Dwg Rev:

A

☐ Prog Rev:

A

☐ 2-

304 .063

10-9-30

[Signature]

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

10-9-30

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

20

10-9-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

1-Bend as per dwg D3629-2-Tumble

0.00

0.00

SB 10/10/26

(20)

B 10-10-27

(20)

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

S 10/10/27

(20)

150



Packaging

Packaging

Identify as per dwg & Stock Location 244A

Memo

0.00

0.00

10/10/27

(200) SF

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

Monday, September 27, 2010 11:34:29 AM

Page 1

Work Order ID: 62341



Parent Item: D3629-1



Parent Item Name: Bracket


Start Date: 9/27/2010

Required Date: 10/4/2010

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A New Issue 07-07-24 ec Verified By:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA  304/316 Sheet .063		Purchased	No			100	sf	153.2400	0.075	0.789474	1.5		



B10-9-30

Location

Loc Qty

Loc Code

MAT

146.7

111323

0

115688

146.7

MAT20

6.54

115440

6.54

115689

SG

Dart Aerospace Ltd

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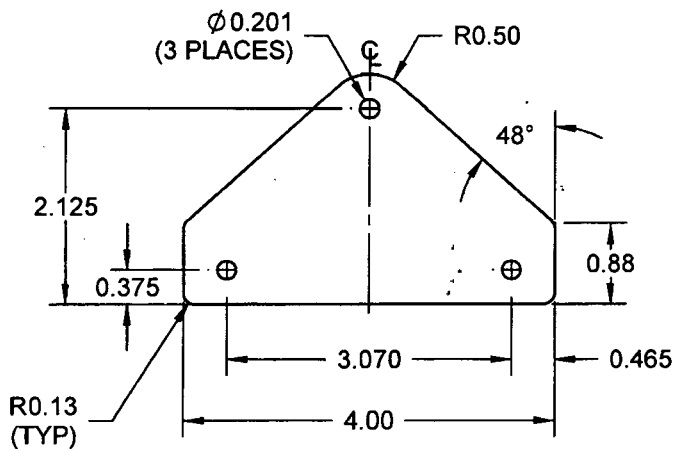
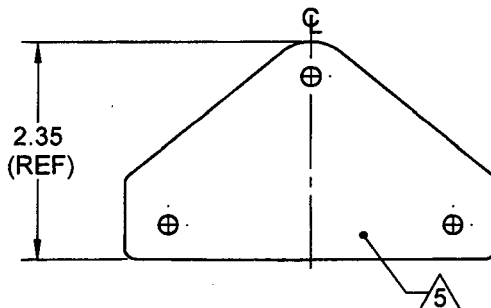
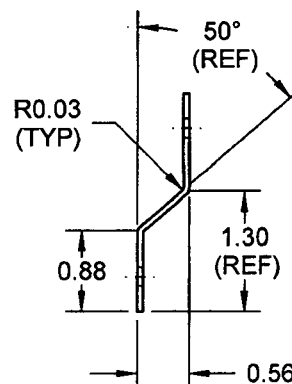
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DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>H</i>	DRAWING NO. D3629	REV. A SHEET 1 OF 1
DATE 07.05.10		TITLE BRACKET	SCALE 1:2
REV A	DATE 07.05.10	DESCRIPTION NEW ISSUE	

RELEASED07.07.11 *H***1 D3629-1F BRACKET FLAT PATTERN****D3629-1 BRACKET**
(MAKE FROM D3629-1F)

SHOP COPY
RETURNED
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO DESIGN CHANGE
WITHOUT NOTICE
WORK ORDER
NO. *62341*
2/10/927

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET (0.063 THICK, REF)
PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRIC ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) IDENTIFY WITH DART P/N "D3629-1" USING FINE POINT PERMANENT INK MARKER
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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